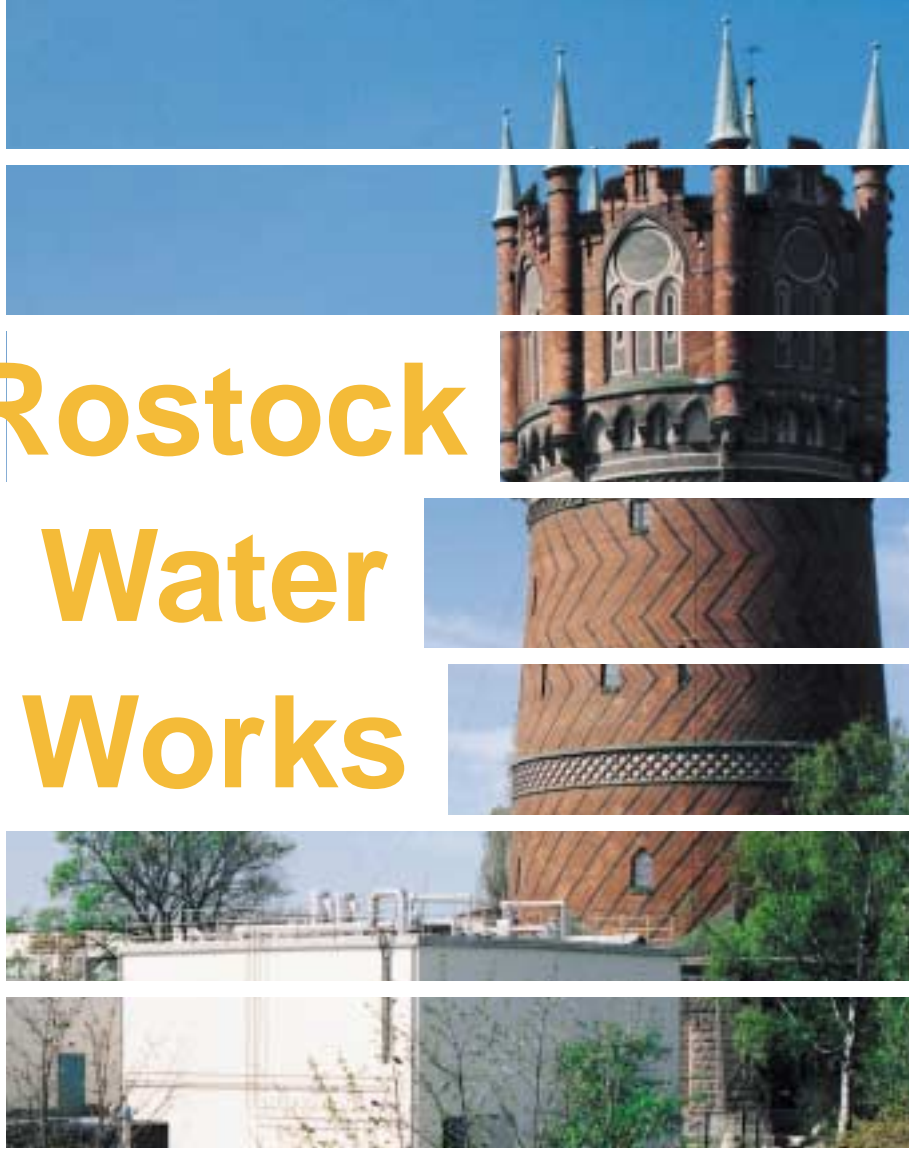


OZONIA

Rostock Water Works



Case Study

With Ozonia –
for drinking water

Rostock Water Works



Rostock Water Works' historic water tower. In the foreground are the buildings housing the pre and mainozonation equipment.

Ozone is the ideal agent for treating and disinfecting drinking water. The advantages of ozone and the improvement in the quality of the water after ozonation are evident at the Rostock Drinking Water Works following its modernisation. By specifying the new Advanced Technology from Ozonia, the Rostock Water Supply Company became the first

user in Germany of high-tech ozone generation equipment for drinking water treatment. They benefit from low oxygen and energy consumption.

After successful trials, the plant began continuous operation on 25th September 1995.

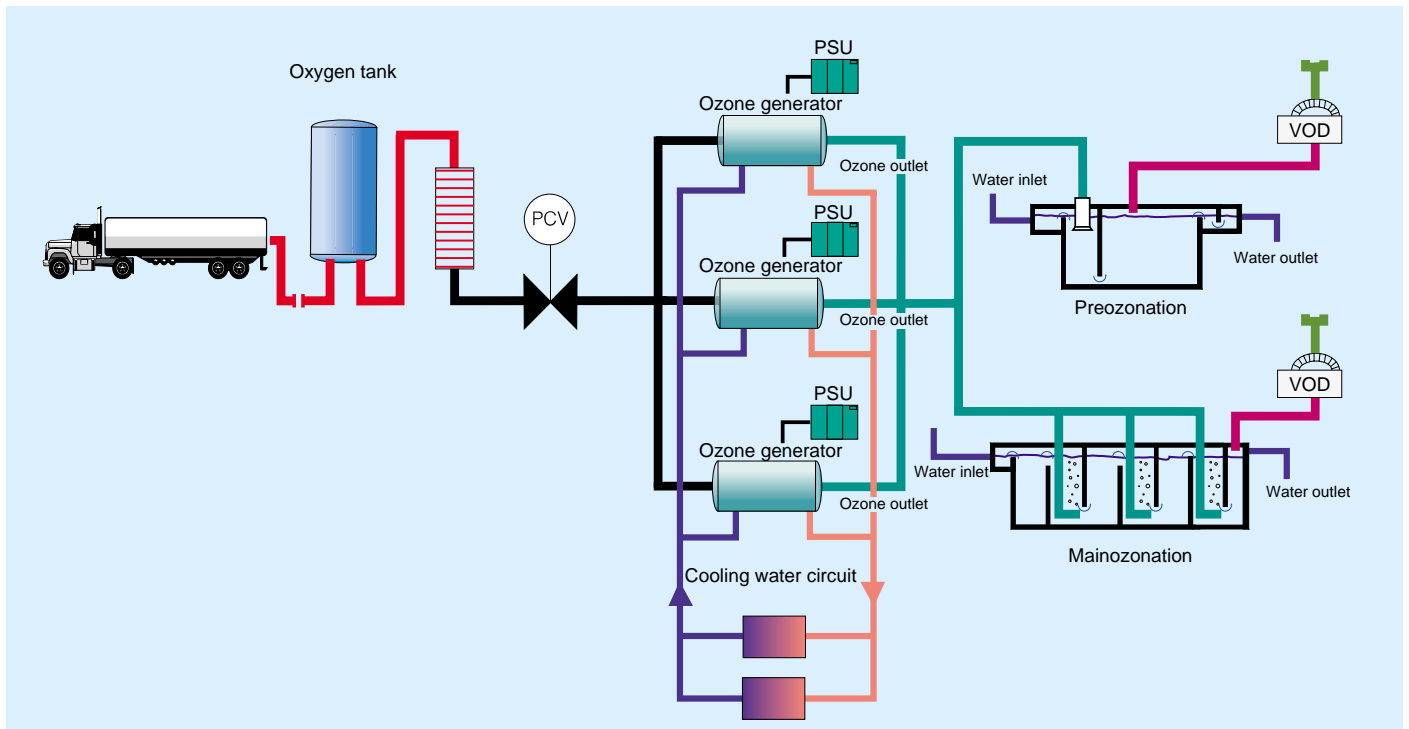
Surface Water Treatment in the Rostock Water Works

The drinking water for the town of Rostock is supplied from the River Warnow - a surface water contaminated with humic matter.

The decisive goals for the use of ozone were:

- Optimisation of flocculation and filtration, especially with respect to the removal of algae
- Increased DOC reduction in the biologically operating activated carbon filters
- Elimination of undesirable tastes and odours
- Disinfection
- Minimisation of trihalomethane production
- Avoidance of the transportation of potentially dangerous chemicals

Process schema





Plant Statistics

Plant capacity: 90 000 m³/d (nominal)
 Ozone production: 26 kg/h (3 x 8.7 kg/h)
 Ozone concentration: 10 wt% (148 g/m³ STP)
 Ozone contacting:
 Preozonation: radial diffusers
 Mainozonation: porous diffusers
 Vent ozone destruction: thermal system with heat recovery.

Ozone generator

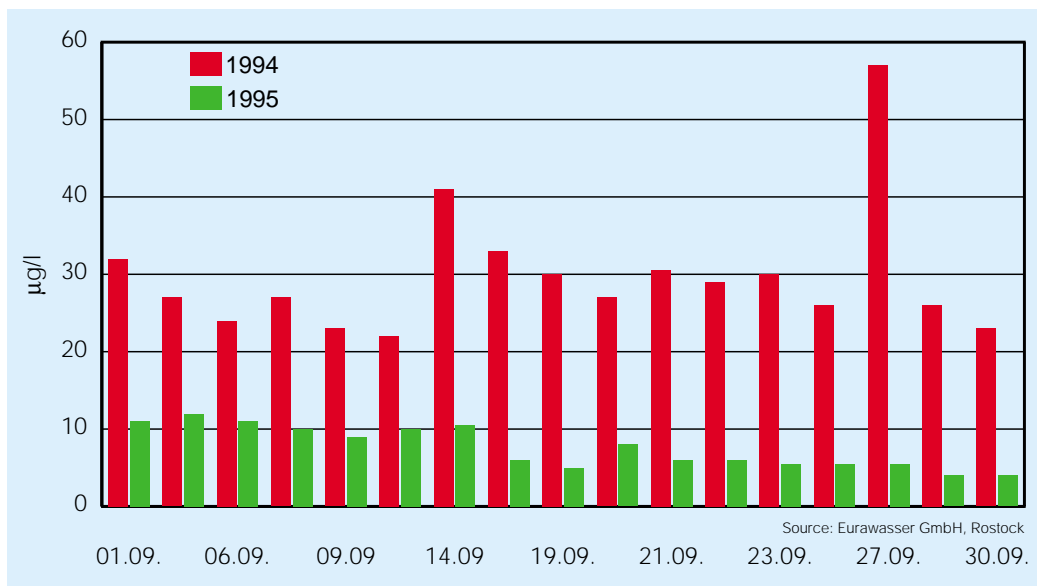


Ozonia's Scope of Supply

- Ozone generation equipment
- Pre and mainozonation contacting systems
- Process automation
- Vent ozone destruction
- Piping, fittings, measurement and control equipment
- Refrigeration plant for chilling the cooling water

Process control and power supply unit

Comparison of trihalomethane concentrations before and after installation of the Ozonia plant



Site
Rostock, Germany

Operator
Eurawasser GmbH,
Germany

Commissioning
August 1995

OZONIA

Ozonia around the world



Ozonia Ltd
Stettbachstrasse 1
CH-8600 Dübendorf
Switzerland
Tel. +41 1 801 85 11
Fax +41 1 801 85 01
E-mail info@ozonia.ch



Ozonia North America
491 Edward H. Ross Drive
Elmwood Park, New Jersey 07407
USA
Tel. +1 201 794 31 00
Fax +1 201 794 33 58
E-mail info@ozonia.com



Ozonia Triogen Ltd
Triogen House
117 Barfillan Drive, Craigton
Glasgow G52 1BD, Scotland
Tel. +44 141 810 48 61
Fax +44 141 810 55 61
E-mail info@triogen.com



Ozonia OOO
Dobrolubova st., 7
Nizhny Novgorod, 603109
Russia
Tel. +7 8312 33 44 84
Fax +7 8312 34 25 89
E-mail ozonia@kis.ru



Ozonia Korea Co., Ltd.
Dong Shin Bldg. 3F
141-28, Samsung-Dong
Kangnam-Gu, Seoul, Korea
Tel. +82 2 3453 91 82
Fax +82 2 3453 91 87
E-mail info@ozoniakorea.com



Homepage
<http://www.ozonia.com>
<http://www.ozonia.ru>
<http://www.ozoniakorea.com>

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